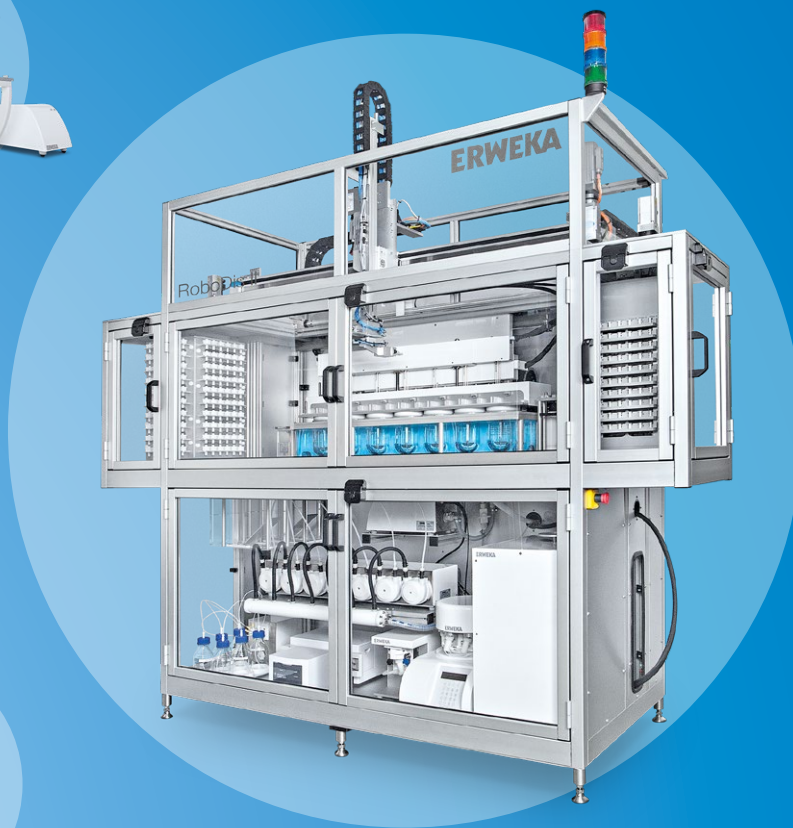




Dissolution Guide

Our broad range of dissolution testers



ERWEKA

Our Dissolution Program USP 1-7

ERWEKA offers dissolution testers for every single harmonized USP/EP/JP dissolution method – starting from USP 1 up to USP 7.



USP methods 1, 2, 5 and 6

We offer a broad range of dissolution testers - from manual testing with the DT 126/128 Light up to the high-volume tester DT 1610 Series.

USP methods	4
Test station positions.....	6
Low-head, high-head & cleaning position	7
DT 126/128 / 1212 Light.....	8
DT 720 Series.....	10
DT 820 Series	11
DT 1410 Series	12
DT 1610 Series	13



Dissolution Systems

Our semi-automated dissolution systems are available as Offline, Online and On-/Offline Systems for UV-Vis and HPLC analytic.

Levels of Automation.....	14
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Dissolution Online System UV-Vis.....	18
Dissolution On-/offline System UV-Vis ...	19
Dissolution On-/Offline System HPLC.....	20



Fully automated Dissolution System RoboDis II

The productivity booster for fully automated, 24/7 non-stop dissolution testing with up to 40 batches.

RoboDis II.....	22
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Disso.NET 4 Software

Our advanced dissolution software solution Disso.NET 4 controls all our dissolution systems.

Disso.NET 4.....	26
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Pumps

Every dissolution system needs a pump – we offer several options suited to different needs.

Pumps for dissolution systems	21
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Media Preparation

MediPrep 820 series.....28

We offer the perfect companions to your dissolution tester for fast media preparation and filling of vessels.



USP methods 3/7

RRT 10 BioDis31

The RRT 10 BioDis for automatic dissolution testing of different extended and sustained release dosage forms.



USP 4

USP method 4 is supported by our Flow-Through Cell DFZ II, available as stand-alone or as a system.

USP 4 Flow-Through Cell DFZ II32
Cell design.....34
Disso.NET USP 436
USP 4 stand-alone system.....37
USP 4 open/closed offline system38
LMT 239



Chewing Gum Tester DRT

DRT.....30

Our dissolution tester for testing of in vitro release of substances into surrounding liquid medium.



Dissolution Options

ERWEKA offers a broad range of options for all of its dissolution testers and systems.

General Options42
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USP methods overview

USP method 1 – Basket



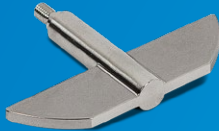
Application

- Immediate / Extended and delayed release forms
- Tablets
- Capsules
- Beads
- Floating dosage forms
- Agitation method: Rotating Stirrer

Advantages

- Lots of experience (oldest method, more than 200 monographs in USP)
- No sinker necessary
- pH change possible

USP method 2 – Paddle



Application

- Tablets
- Capsules
- Beads
- Immediate / extended and delayed release forms
- Agitation method: Rotating Stirrer

Advantages

- Lots of experience
- Easy to use and robust
- pH change possible

USP method 3 – Reciprocating Cylinder



Application

- Low solubility drugs
- Tablets / Capsules
- Implants
- Granulates & Powders
- Suppositories
- Stents
- Cremes / Dialysis
- Agitation method: Fluid Movement

Advantages

- Easy pH change
- Hydrodynamic can be influenced by varying dip and rate

USP method 4 – Flow-Through Cell



Application

- Low solubility drugs
- Tablets / Capsules
- Implants
- Granulates & Powders
- Suppositories
- Stents
- Cremes / Dialysis
- Agitation method: Fluid Movement

Advantages

- Laminar flow possible
- Easy media change
- pH profile possible
- 2 system setups:
 - open system (permanent fresh media)
 - closed system (long-term tests over many days)

USP method 5 – Paddle over Disk



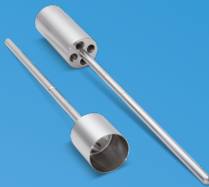
Application

- Transdermal patches
- Floating dosage forms
- Ointments
- Emulsions
- Agitation method: Rotating Stirrer

Advantages

- Standard equipment (USP 2 - paddle can be used)

USP method 6 – Rotating Cylinder



Application

- Transdermal patches
- Agitation method: Rotating Stirrer

Advantages

- Standard equipment can be used
- Variable volumes
- Big patches useable

USP method 7 – Reciprocating Holder



Application

- Transdermal patches
- Extended release dosage forms
- pH profiles
- Agitation method: Reciprocation

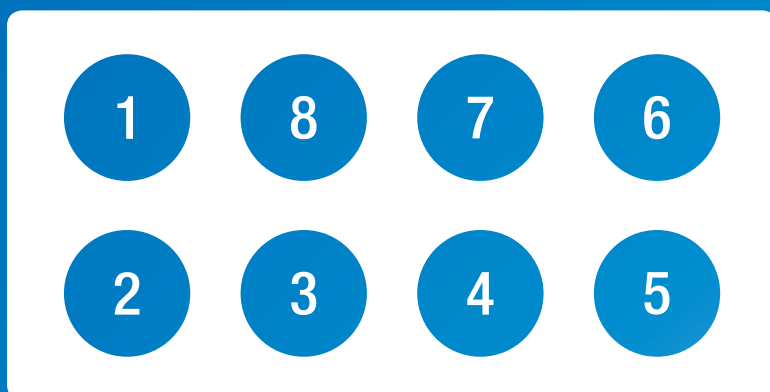
Advantages

- Small volumes possible
- Holder can be varied
- Easy pH change

Different holder types:

- Acrylic Rod: Extended release tablets
- Angled Disk: Transdermal system
- Fluoropolymer cylinder: Transdermal system
- Spring holder: Extended release tablets
- Reciprocating holder: Transdermal system

Test station positions



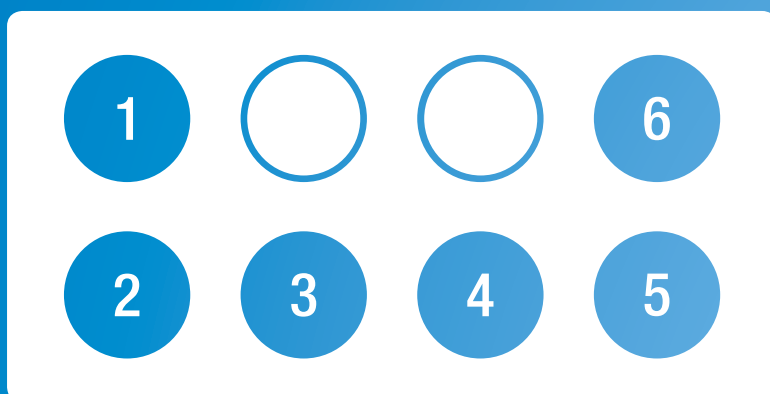
Schematic view of ERWEKA test stations

ERWEKA's dissolution tester can be equipped with 6 or 8 (12 or 14) test stations. Even though all of the testers are offered with a different number of stations, they differ from product line to product line.

The dissolution tester DT 126 light comes with a fixed number of 6 test stations, its bigger sibling, the DT 128 light comes with 8.

The dissolution testers of the DT 720 and 820 series always come with inlets for 8 vessels, which are covered with blinds, if a DT with 6 test stations is ordered.

Dissolution testers with less than 8 stations can be upgraded by ERWEKA service.



Vessel configuration example
DT 726 or DT 826

Positions one through six are usually used for the samples. Position seven and eight are used for reference and blank samples, which are for example required for UV-Vis measurement.

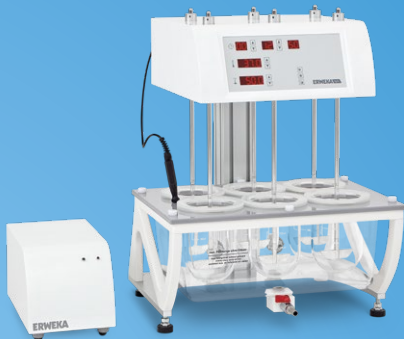
Low-head, high-head und cleaning position

ERWEKA's dissolution testers DT 720 / DT 820 offer two different operating modes which differ by the position of the head, and a third position for cleaning.



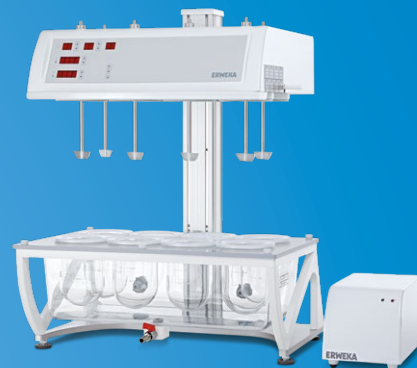
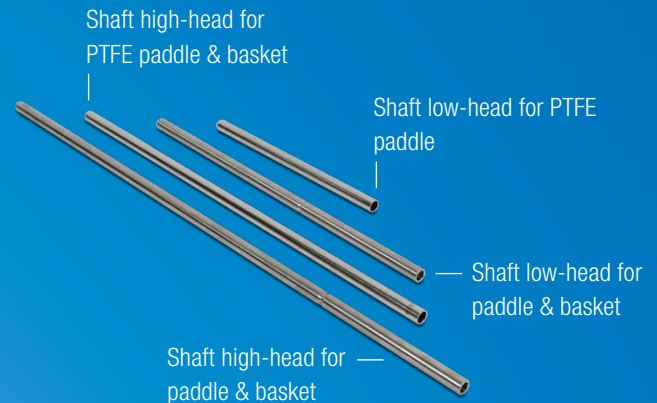
Low-head operating mode (LH)

The low-head mode on DT 720 / DT 820 is the standard mode and usually comes in conjunction with a system configuration with automated sampling station (ASS-8). Benefits are the closed vessels and therefore low evaporation.



High-head operating mode (HH)

The high-head mode is best used for manual testing and manual sampling on DT 720 / DT 820. To reduce evaporation, vessels are covered with a cover. Manual sampling is easier in high-head mode. Longer shafts have to be selected on purchasing for high-head mode. In addition, the high-head mode is the only mode of the DT light devices with a fixed head position.



Cleaning position

The cleaning position is the highest position of the dissolution testers' head. It makes cleaning effortless and easy on DT 720 / 820.

Manual dissolution testing, simple and compact DT light Series

The ERWEKA DT light Series delivers the proven ERWEKA quality in a comprehensive package for a budget for simple dissolution testing with USP method 1, 5 and 6. The DTs are equipped with 6, 8 or 12 test stations and a fixed drive head (high-head), allowing easy access to each 1000 ml vessel.

The shafts can be replaced easily and the unique water bath of moulded PET is equipped with the time-proven ERWEKA water outlet for easy cleaning. The external flow through heater reduces the influence of external vibrations and ensures a constant temperature. Every accessory that comes into contact with the dissolution sample is installed in Germany. Therefore our DT light Series has the ERWEKA made in Germany quality.

All these features make sure that the ERWEKA DT light Series is the perfect entry-level device for the world of dissolution testing.

Highlights

- 100 % USP/EP/JP compliant
- Compact design saving lab space
- High-head mode for easy access to the vessels
- Universal shafts with attachments for Method 1, 2 (paddles included), 5 and 6 available
- Easy cleaning of the water bath and the set-up area
- External flow through heater reduces influence of external vibrations and ensures constant temperature
- Simple control using symbol keypad with LED display for waterbath temperature, RPM (speed per minute) and runtime
- Manual sampling using height adjustable holder for USP sampling points

100%
USP/EP/JP
compliant

Manual
testing



Conical evaporation vessel covers are included



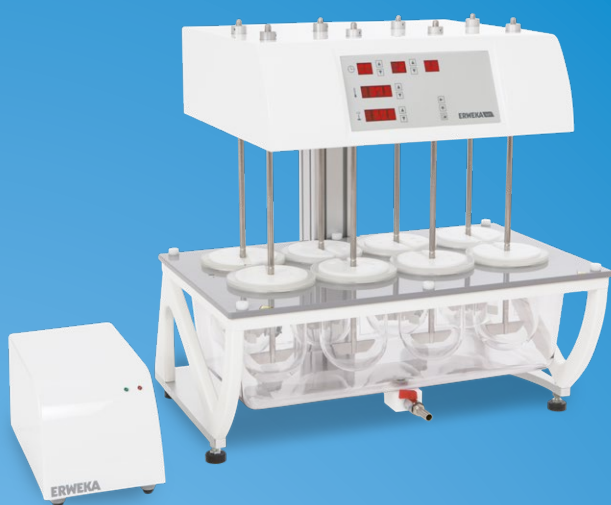
LED display and symbol keypad for easy control

Art. No.	Dissolution Tester DT 126/128 Light incl. vessels, paddles, shafts
19996	DT 126 Light Dissolution Tester, USP method 2 paddle with 6 test stations
20412	DT 128 Light Dissolution Tester, USP method 2 paddle with 8 test stations
25025	DT 1212 Light Dissolution Tester, USP method 2 paddle with 12 test stations

DT 126 light

Specifications

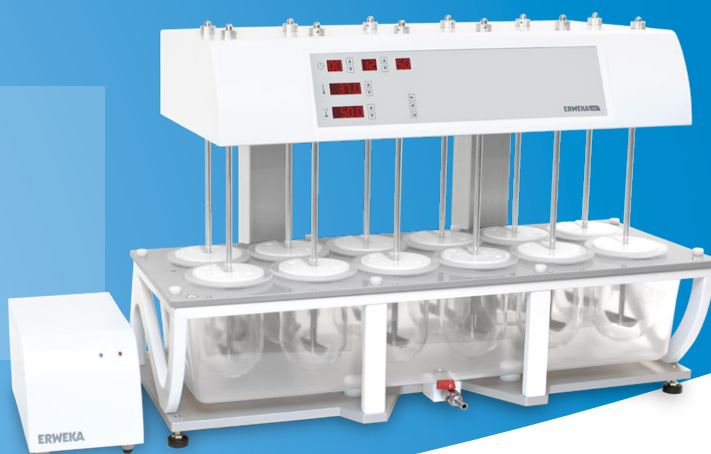
- High-head with 6 test stations
- Dimensions (width / depth / height): 510 mm / 450 mm / 660 mm
- Weight: 30 kg



DT 128 light

Specifications

- High-head with 8 test stations
- Dimensions (width / depth / height): 642 mm / 482 mm / 680 mm
- Weight: 38 kg



DT 1212 light For high volume testing

Specifications

- High-head with 12 test stations
- Dimensions (width / depth / height): 932 mm / 444 mm / 656 mm
- Weight: 60 kg

Dissolution Tester DT 720 Series



The ERWEKA DT 720 series has been designed in accordance with USP/EP/JP requirements for testing tablets with 6 or 8 test stations and other dosage forms. It combines proven technology with excellent and user-friendly design. The high-head and low-head operating modes offer highest flexibility. The tester can be used as a stand-alone device as well as a dissolution online analysis system equipped with an automated sampling station, operated via the ERWEKA Disso.NET 4 software.

The manual lifter column with gas-strut support allows effortless and rapid lifting and lowering of the drive head in just a few seconds. Tablets, pellets and other dosage forms are inserted in the drive head via the manual tablet drop magazine. Samples are withdrawn for analysis through special, membrane sealed sampling openings inside the drive head. The evaporation is less than one percent during 24 hours (37° C, 50 rpm, 1000 ml).

The extensive use of carbon fibre eliminates metal usage and therefore reduces the risk of corrosion to a minimum. Test run parameters can be documented via the USB-A printer interface (optional).

100%

100%
USP/EP/JP
compliant



USP
methods 1,
2, 5 and 6



Online System
with UV-Vis or
HPLC



High-head
and low-
head mode

Art. No. Dissolution Tester DT 720 Series

18316 DT 726 (LH/HH) 1000 ml Dissolution Tester with 6 test stations

18318 DT 728 (LH/HH) 1000 ml Dissolution Tester with 8 test stations

Dissolution Tester DT 820 Series







ERWEKA DT 820 series with 6 or 8 test stations offers advanced intelligence and features for stand-alone operation or for control of a complete dissolution offline system with automatic sampling. It allows storage of up to 60 product test methods.

The DT 820 series can be equipped with 6 or 8 test stations and be used in high-head or low-head mode. It offers an visual traffic light to show USP qualification requirements compliance, a conical evaporation cover as well as an external temperature sensor for checking the water bath.

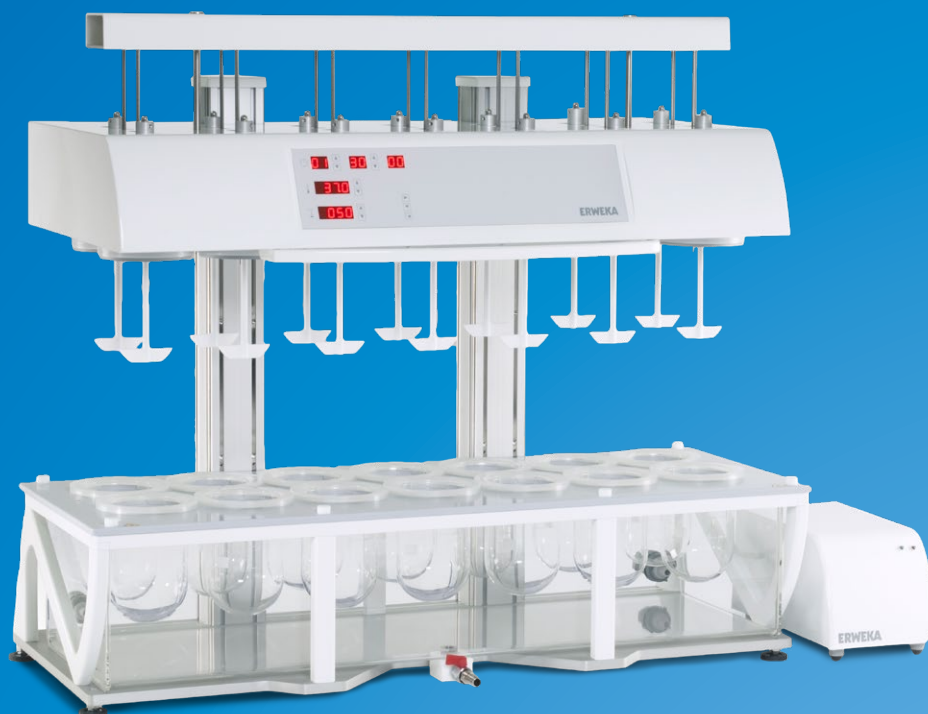
The water bath is designed for easy access and cleaning and is made of non-leaking PET. Centering rings ensure correct position of vessels and stability for withdrawal of samples.

Highlights

-  100% USP/EP/JP compliant
-  Direct control of offline system possible
-  USP methods 1, 2, 5 and 6
-  High-head and low-head mode

Art. No.	Dissolution Tester DT 820 Series
18324	DT 826 (LH/HH) 1000 ml Dissolution Tester with 6 test stations
18326	DT 828 (LH/HH) 1000 ml Dissolution Tester with 8 test stations

Dissolution Tester DT 1410 Series



The DT 1410 series is based on the proven DT 720 series and can be configured for 12 or 14 test stations arranged in two rows.

The DT 1410 provides the possibility of performing one test with 12 or 14 tablets or two tests parallel with 6 or 7 tablets. The substantial advantage is that two USP tests can be carried out with one test bath at equal test conditions. Besides, the unit is offered with various vessel sizes (400 ml, 1000 ml) and is available with high-head (maximum access) and low-head (low-evaporation version; for automation) mode.

The DT 1410 series is made for users with generic products or high capacity in mind. Due to the configuration, the device allows to run two different batches of the same product or two different products with the same dissolution monograph at the same time.

Highlights

100%

100%
USP/EP/JP
compliant



USP
methods 1,
2, 5 and 6



Test 12/13/14 tablets or
2 batches with 6 or 7



High volume Online
System with UV-Vis
or HPLC



Manual and
semi-automated

Art. No. Dissolution Tester DT 1410 Series

18319 DT 1412 (LH/HH) 1000 ml Dissolution Tester with 12 test stations

18321 DT 1414 (LH/HH) 1000 ml Dissolution Tester with 14 test stations

Dissolution Tester

DT 1610 Series

The ERWEKA DT 1610 series offers advanced intelligence and features for stand-alone operation or for control of a complete dissolution offline system with automatic sampling. It allows storage of up to 60 product test methods.

The DT 1610 series can be equipped with 12 or 14 test stations arranged in 2 rows, which can be operated in high-head and low-head mode.

It offers an OQ traffic light to show USP/EP compliance as well as an external temperature sensor for checking the water bath temperature. The water bath is designed for easy access and cleaning.

Highlights



100%
USP/EP/JP
compliant



USP
methods 1,
2, 5 and 6



Test 12/13/14 tablets or
2 batches with 6 or 7



Direct control of
high volume
offline system



Easy
cleaning

Art. No.	Dissolution Tester DT 1610 Series
18328	DT 1612 (LH/HH) 1000 ml Dissolution Tester with 12 test stations
18330	DT 1614 (LH/HH) 1000 ml Dissolution Tester with 14 test stations

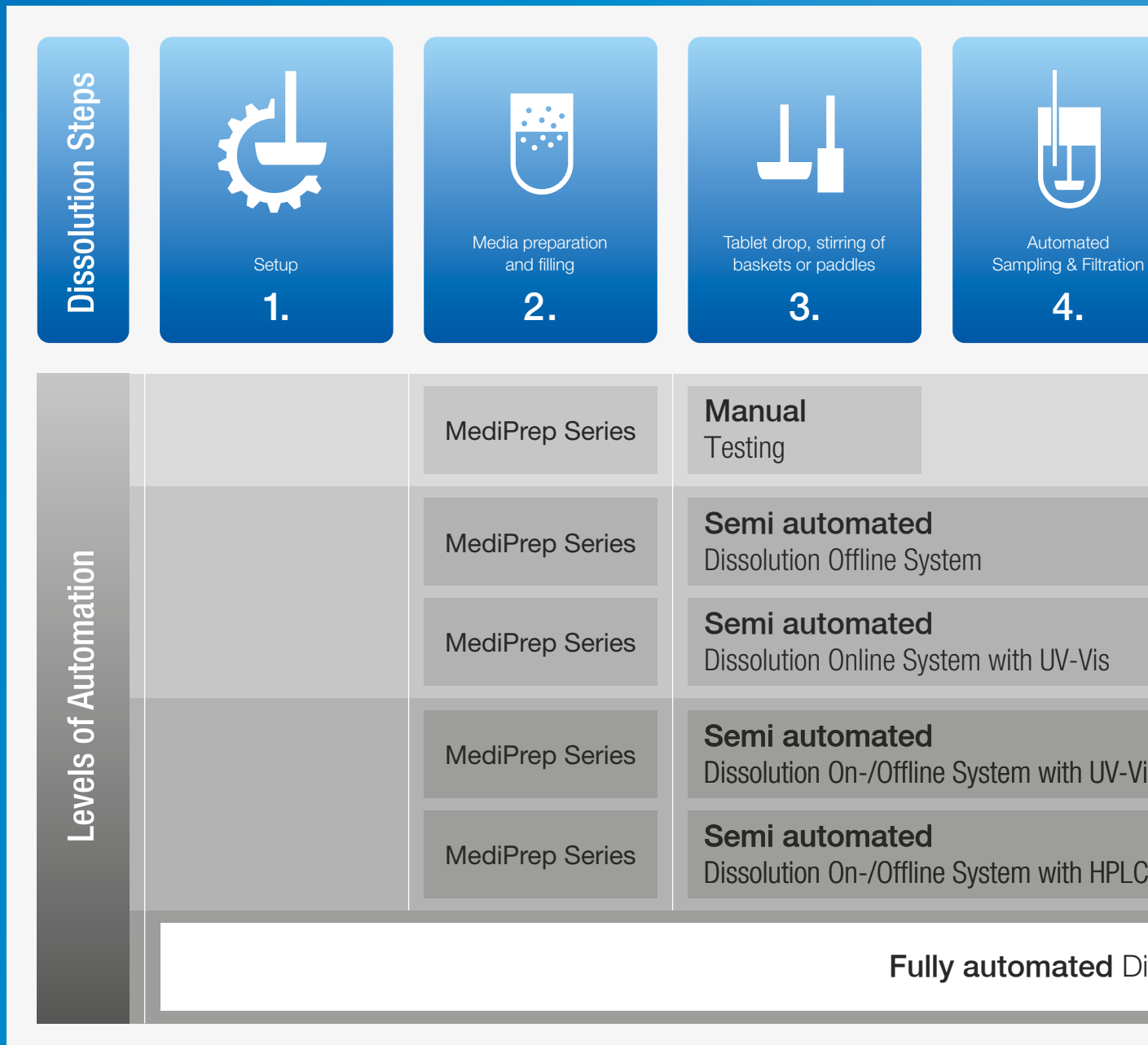


DT 1614 with ASS-14
automated sampling
station

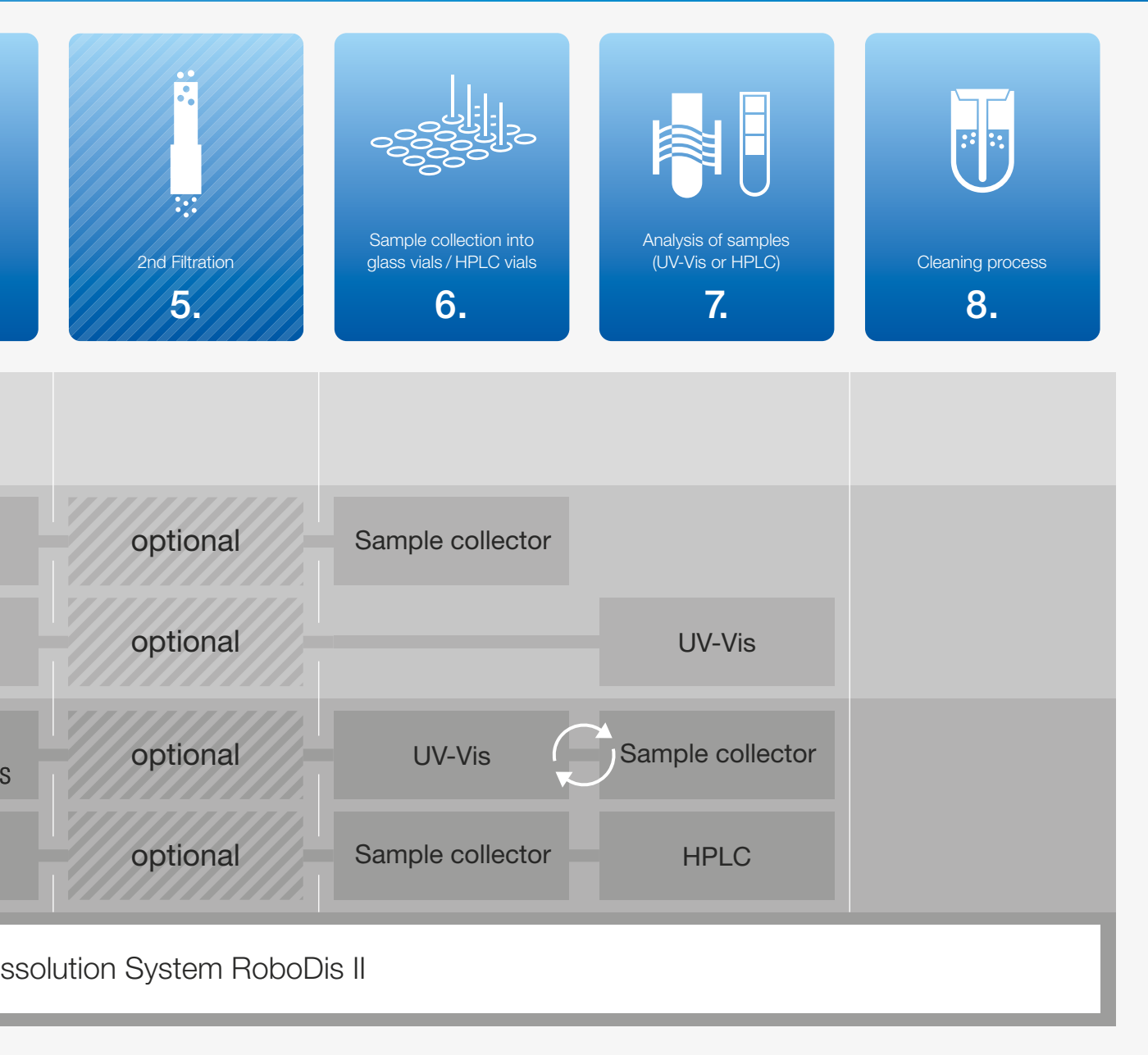
Levels of Automation

ERWEKA offers several products for different types of automation levels. The semi-automated Dissolution Offline System for automation of three steps of the dissolution process or a semi-automated Dissolution Online System are perfect entry-level systems into the world of 100% USP/EP/JP,

automated testing. Our Dissolution On-/Offline System with UV-Vis or HPLC analysis automates five steps of the dissolution process. In addition with a MediPrep the media preparation can also be automated.



For fully automated 24/7 testing and 100%-reproducibility of all tests, we offer the RoboDis II - a real productivity booster with fully automated dissolution testing of up to 40 batches including setup, media preparation and cleaning automation.



Semi-automated dissolution testing





Dissolution Offline System

The ERWEKA Dissolution Offline System is the ideal semi-automatic solution for dissolution testing with automated sampling and subsequent sample storage for later analysis. The system is controlled by a DT 820 series dissolution tester with advanced intelligence.

The DT 820 series equipped with i-Version comes with integrated intelligence for controlling independently the offline sampling system, which consists of an auto sampling station ASS-8 connected to the DT, a pump (peristaltic or piston) and the sample collector of the FRL-series for storing the samples in glass tubes or sealed HPLC vials.

This configuration does not require an additional PC or any software and therefore saves space, money and last but not least software validation work.

Highlights

-  **100%**
USP/EP/JP
compliant
-  **USP methods**
1, 2, 5 and 6
-  **Direct control of**
the complete
system by DT 820
-  **Sample collector**
FRL 6/7/854

Art. No.	Dissolution Offline System
25371	Standard Offline Dissolution System with IPC 8 for DT 826, FRL 654
25370	Standard Offline Dissolution System with IPC 8 for DT 828, FRL 854
25376	Standard Offline Dissolution System, IPC 16 f. DT 1612, FRL 654-22
25378	Standard Offline Dissolution System, IPC 16 f. DT 1614, FRL 754-2

High volume testing with sampling collector



DT 820 Series

ERWEKA dissolution testers of the DT 820 series are 100 % compliant to USP methods 1, 2, 5 and 6. By default the Offline System is equipped with a DT 820 in low-head mode and can be also optionally operated in high-head mode.

PVP 820 Series

The practically maintenance-free piston pump transports the test medium with high precision and pressure via eight channels to the compact sample collector of the FRL 854 series. Peristalsis pump optionally available.

FRL 854 Series

The sample collector FRL 6/7/854 offers a space-saving footprint and a precise dosing for up to 26 rows with 8 channels. This is also available for 12 and 14 digit DTs with 2 rows of filling needles.



The highlights of the new Dissolution Online System UV-VIS

The ERWEKA Dissolution Online Systems are the perfect, semi-automatic solution for dissolution testing with integrated UV-Vis online analysis. The DT 720 with automatic sampling station ASS-8 transports freshly taken samples via a pump directly to the UV-Vis analysis. The samples are analyzed directly and the data is evaluated and saved using our advanced Disso.NET software.

With the help of the Thermo Scientific™ Evolution 350™ Double-Beam Spectrophotometer that we recommend, 5-minute cycles in the 200 nm to 350 nm range, which is important for dissolution tests, can be tested and evaluated with high efficiency. In connection with the maintenance-free pump PVP 820, the customer can trust on highest reliability in half-automatic dissolution testing inclusive UV-VIS Analysis.

100%

100% USP/EP compliant half-automatic dissolution testing



USP Method 1, 2, 5 and 6

NEW



Fast Thermo Scientific™ Evolution 350™ Spectrophotometer for 5-min. cycles



Completely software controlled by Disso.NET with integrated control of the Evolution 350 TM

Art. No.	Dissolution Online System UV-Vis with IPC
26932	UV-Vis Online System with Evolution 350, IPC 8 for DT 72x + Disso.NET 4
27028	UV-Vis Online System with Analytic Jena Specord 210, IPC16 for DT 141x/DT 161x
27030	UV-Vis Online System with Shimadzu 1900, IPC 8 for DT 72x + Disso.NET 4
26934	UV-Vis Online System Evolution 350, PVP 820 for DT 72x + Disso.NET 4
26983	UV-Vis Online System with Analytic Jena Specord210, PVP 1420 for DT 141x/DT 161x
27031	UV-Vis Online System with Shimadzu 1900, PVP 820 for DT728 + Disso.NET 4



Dissolution Tester DT 728

The ERWEKA DT 728 is the perfect dissolution tester for the ERWEKA DT online system. The DT 728 ensures absolutely reliable test results that the user can rely on. 100% USP/EP compliant, in the usual robust ERWEKA quality and with integrated automatic sampling station ASS-8 and automatic tablet drop.

High-precision pumping with the PVP 820

With the maintenance-free PVP 820 piston pump with high pressure, the samples are transported precisely from the dissolution tester to the Thermo Scientific™ Evolution 350™ Photometer.

Complete control with Disso.NET

The Windows software Disso.NET completely controls the entire dissolution system, manages methods with tests and generates the associated reports. The software tracks all changes that are made using the integrated 21 CFR part 11 compliant audit trail. Thanks to the full integration of the Thermo Scientific Evolution 350, the UV-Vis evaluation takes place directly in the Disso.NET - so the user has all the data of the dissolution test in one place. The USP / EP photometer qualification can also be done on request.

Thermo Scientific™ Evolution 350™ UV-Vis Photometer

The Evolution 350™ is a fast double-beam photometer with xenon flash from Thermo Scientific™. It is completely USP/EP compliant, offers selectable band width (0.5 - 4.0 nm) and enables 5-minute cycles with spectra between 200 nm and 350 nm. It is completely integrated in the Disso.NET from hardware control up to data evaluation and can be qualified on request.



The highlights of the Dissolution On-/Offline System with HPLC

The ERWEKA Dissolution HPLC On-/Offline System is the semi-automatic solution for 100% USP/EP/JP compliant dissolution testing with HPLC online analysis. Up to 5 of 8 dissolution steps can be automated by combining one of our highly qualified DT 720 series dissolution testers with devices for CTC sampling and online HPLC chromatography. The entire system with all components is controlled by our easy-to-use Disso.NET software.

For filtrations up to 0.22 µm, our automated filter changer AFC 825 can be used in combination with our maintenance-free PVP pump. In addition, to a precise and simple control of the entire system, Disso.NET offers an accurate recording of the whole test process, from the automatic recording of the sampling time up to the recording of the temperature and rotation speed in each vessel (= Documentation of all system operations, audit trail).

Dissolution Steps



Set-up

1.



Media preparation & filling

2.

Available from
ERWEKA

100%

100% USP/EP/JP
compliant



21 CFR Part 11 conform
in conjunction with
Disso.NET software



PAL RSI sample collector
and sample storage for
HPLC analysis



5 of 8 dissolution steps are
automated

Dissolution Tester DT 720

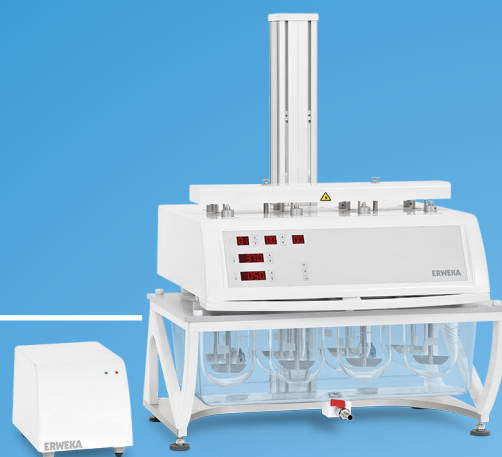
Our dissolution tester of the DT 720 series is 100% compliant to USP methods 1, 2, 5 and 6 and can be operated in high-head as well as low-head mode.

PVP 820 Pump

The test medium is transported with high precision and pressure via eight channels to the automated filter changer AFC 825 by the practically maintenance-free piston pump. In conjunction with the AFC 825, it enables a filtration with up to 0.22 µm flat membrane filters.

Double filtration with AFC 825

In case of a HPLC analysis it is recommended to perform a double filtration, to avoid contamination or damage of the HPLC column due to particles, thus improving the accuracy of the HPLC analysis. The high-precision, practically maintenance-free PVP pump in combination with the automated membran filter changer are particularly suitable for this purpose. APC 825 for 6 or 8 stations.





Tablet drop, stirring
of baskets or paddles

3.



Automated
Sampling & Filtration

4.



Sample storage in glass
tubes or HPLC vials

5.



2nd filtration

6.



Analysis of samples
(UV-Vis or HPLC)

7.



Cleaning process

8.

Dissolution On-/Offline System mit HPLC

optional

HPLC sample collection & analysis

With the HPLC sampler the samples can be collected (and cooled) and injected automatically in the HPLC system. Analysis and evaluation are done by the HPLC analysis device and the associated analysis software (different providers: Agilent, Shimadzu, Waters etc.).



Art. No. On-/Offline System HPLC

27029	HPLC On-/Offline Dissolution System with PVP 820 piston pump with RSI sampler
25024	Stand for HPLC sampler above Spectrophotometer
18482	Dual system upgrade for connecting two DT Dissolutiontesters DT 720
18499	AFC 825 - 16 V membrane filter change system for DT 728

HPLC-Analysegerät nicht in Systemkonfiguration enthalten! (Unterstützung verschiedener Hersteller)

HINWEIS

ERWEKA Systems

Dissolution On-/Offline System UV-Vis



The ERWEKA Dissolution UV-Vis On-/Offline System is the ideal system configuration for spectrophotometers. With the connected PC, the On-/Offline System can be conveniently controlled via our advanced Disso.NET software. Moreover, the software offers full control over all components and storage of all test results.

After analysis has been completed, the samples are comfortably stored by our very own sample collector FRL 654/754/854 for later HPLC analysis or as reference standard.

Highlights

100%

100%
USP/EP/JP
compliant

Disso.NET

Controlled by
Disso.NET



USP
methods 1,
2, 5 and 6



Advanced
UV-Vis
analysis



Sample collector
and storage

Art. No. Dissolution On-/Offline System UV-Vis

26936 UV-Vis On-/Offline Dissolution System, Evolution 350, IPC-8 DT 72x/82x

27034 UV-Vis On-/Offline Dissolution System Shimadzu 1900, IPC, 8 channel for DT 72x

27036 UV-Vis On-/Offline Dissolution System Analytic Jena Specord 210/16 for DT 141x

26939 UV-Vis On-/Offline Dissolution System Evolution 350, PVP 820, for DT 728

27035 UV-Vis On-/Offline Dissolution System Shimadzu 1900, PVP 820 for DT 728

27042 UV-Vis On-/Offline Dissolution System Analytic Jena Specord 210/16 PVP DT 141x

Big volume testing with DT 141x and Analytik Jena Specord 210/16



Overview

Pumps for Dissolution Systems



Peristaltic pump

ERWEKA piston pumps

Pump	IPC 8 / 16	PVP 620 / 720 / 820	PVP 1220 / 1420
Channels	8 or 16	6 or 8	12 or 14
Valves	-	-	-
Accuracy	+/- 0.5 ml	+/- 0.5 ml	+/- 0.5 ml
Media replacement	Standard	Standard	Standard
Double filtration (optional)	Only when first filtration with poroplast filters. No media replacement possible when double filtration.	No media replacement possible when double filtration	No media replacement possible when double filtration
Required type of sample collector	FRL 624 / 724 / 824	FRL 624 / 724 / 824	FRL 624 -2 / 724-2 / 824-2
System compatibility	DT Offline / DT Online DT On-/Offline	DT Offline / DT Online DT On-/Offline	DT Offline / DT Online DT On-/Offline
Advantage	Basic pump possible with DT 14x/16x, needs regular replacement of tubing	Filtration down to 0.22 µm for flat membrane filters, Best choice for fully automated dissolution systems	Filtration down to 0.22 µm for flat membrane filters, low maintenance even at high throughput, Best choice for dissolution systems

Fully automated: **RoboDis II**

The flexible specialist
for R&D

Many types of dosage forms

The RoboDis II can handle several types of dosage forms. No matter what you use - tablets, granulates or powders - the RoboDis II is the ideal, flexible and fully automated dissolution system for all your usage needs. It even handles Japanese Sinkers with a size of up to 34 mm with ease!

Versatile filtration

Filtration with the RoboDis II has no boundaries - inline poroplast filters, membrane filters down to 22 µm and even double filtration are supported.

pH Half Change and pH Full Change (USP methods A & B)

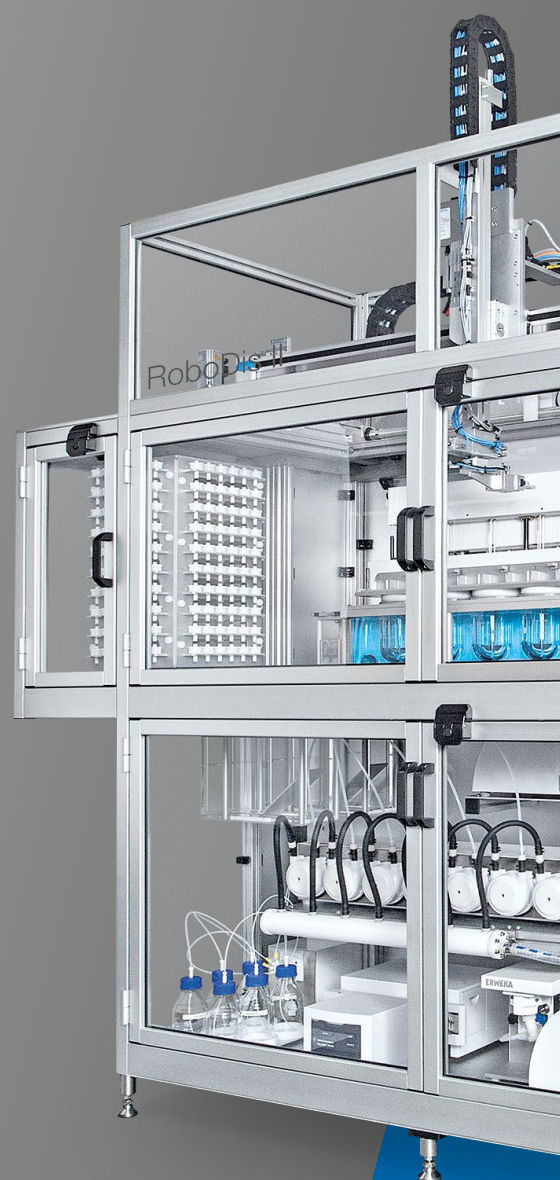
The fully automated pH change (both half and full possible) is supported by the RoboDis II. Just configure your method using the powerful Disso.NET software and run your test – the RoboDis II will automatically take care of the rest.

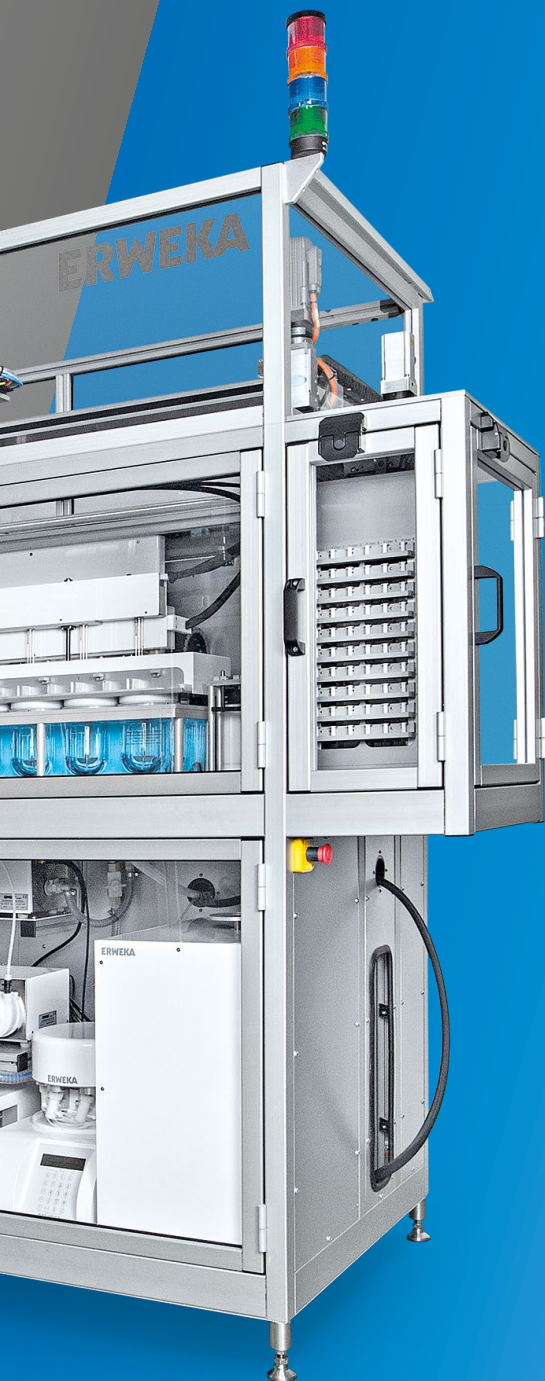
Broad range of analytics available

RoboDis II supports a broad range of analytical devices. UV-Vis spectrophotography, chromatography using HPLC or even a combination of both – the RoboDis II handles and controls all of them.

6 reference standards

Mandatory in R&D: Flexible reference standards for quick testing of several formulations. Thanks to an integrated standard changer system, the RoboDis II handles them with ease.





The Productivity Booster for Quality Control

Planned productivity with 10 or 40 batches

Productivity can be easily scheduled with the RoboDis II. For example, the system can autonomously handle up to 40 batches during the weekend and then present all the results to the laboratory employee on the following workday for evaluation. With video recording and time-lapse function, a visual inspection of the completed test process is possible afterwards.

High volume – 40 batches

Testing, testing, testing - that is what the RoboDis II does best. The 40 batch option allows volumes that are usually only matched by a multitude of semi-automated systems, demanding a lot more laboratory space and staff than ERWEKA's RoboDis II. Real productivity gain!

Parallel approach

The RoboDis II is following a parallel test approach: Tablet drops, sampling and emptying of the vessels are all done in parallel.

Robotic precision & integrated error control

Every dissolution step is fully automated and is completely tracked by the software itself (SST). This means, that all tasks performed by the RoboDis II during a test are identically repeated in the next test, thus removing the human error factor completely. The system offers highest reliability and allows the laboratory employees to concentrate on the analysis of the provided data.

Space-saving footprint

To match the RoboDis IIs productivity with semi-automated systems, at least three Dissolution Online Systems and operators are needed to perform 10 batches per day. Convince yourself!

The Productivity Booster

RoboDis II

The fully automated dissolution system is already used in quality control and R&D by several multinational companies and has brought a huge increase in productivity. It fully automatically handles 10 or 40 batches of dissolution testing USP method 1 basket or method 2 paddle in a parallel approach, therefore enables very short sampling points of 5 minutes, depending on product and method. As all ERWEKA products, the RoboDis II works 100% conform to all harmonized pharmacopoeias in every aspect.

All steps of the dissolution process - media preparation, filling, setup of dissolution tester, testing, automated sampling, online analytics (UV-Vis or HPLC) and the whole cleaning process are performed automatically and without the need of user intervention. The whole system is controlled by the ERWEKA Disso.NET software, from the robot arm to media preparation and analytic devices.

Supported by several integrated System Suitability Tests (SST) and light sensor checks, this system runs absolutely precise and reliable, minimizing human error. It is human error proofed so to say.

Highlights



100%
USP/EP/JP
compliant



Controlled by
Disso.NET



USP
methods 1
and 2



System
Suitability
Tests (SST)



10 or 40
batches in
one test run



Video
monitoring



Online UV-Vis
or HPLC
analysis



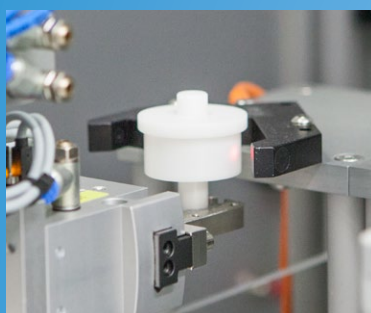
pH half change
or full change



Vacuum
degassing



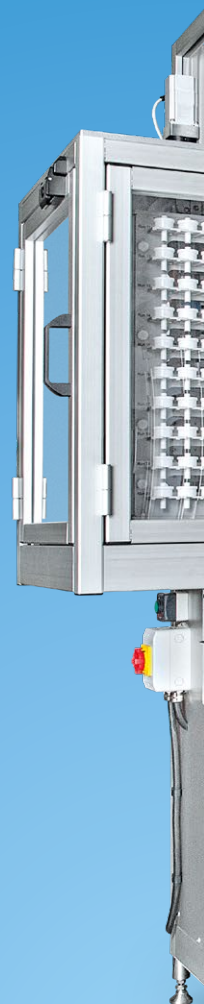
10 or 40 Batch sample magazine for continuous testing 24/7.



Continuous verification of processes with controlling sensors.



24/7 testing with LED light bar and six ethernet cameras.

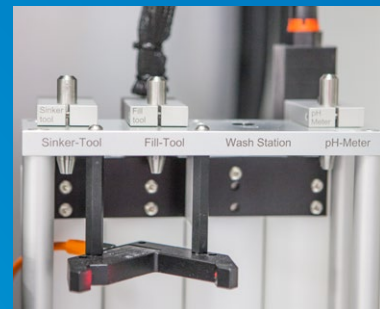
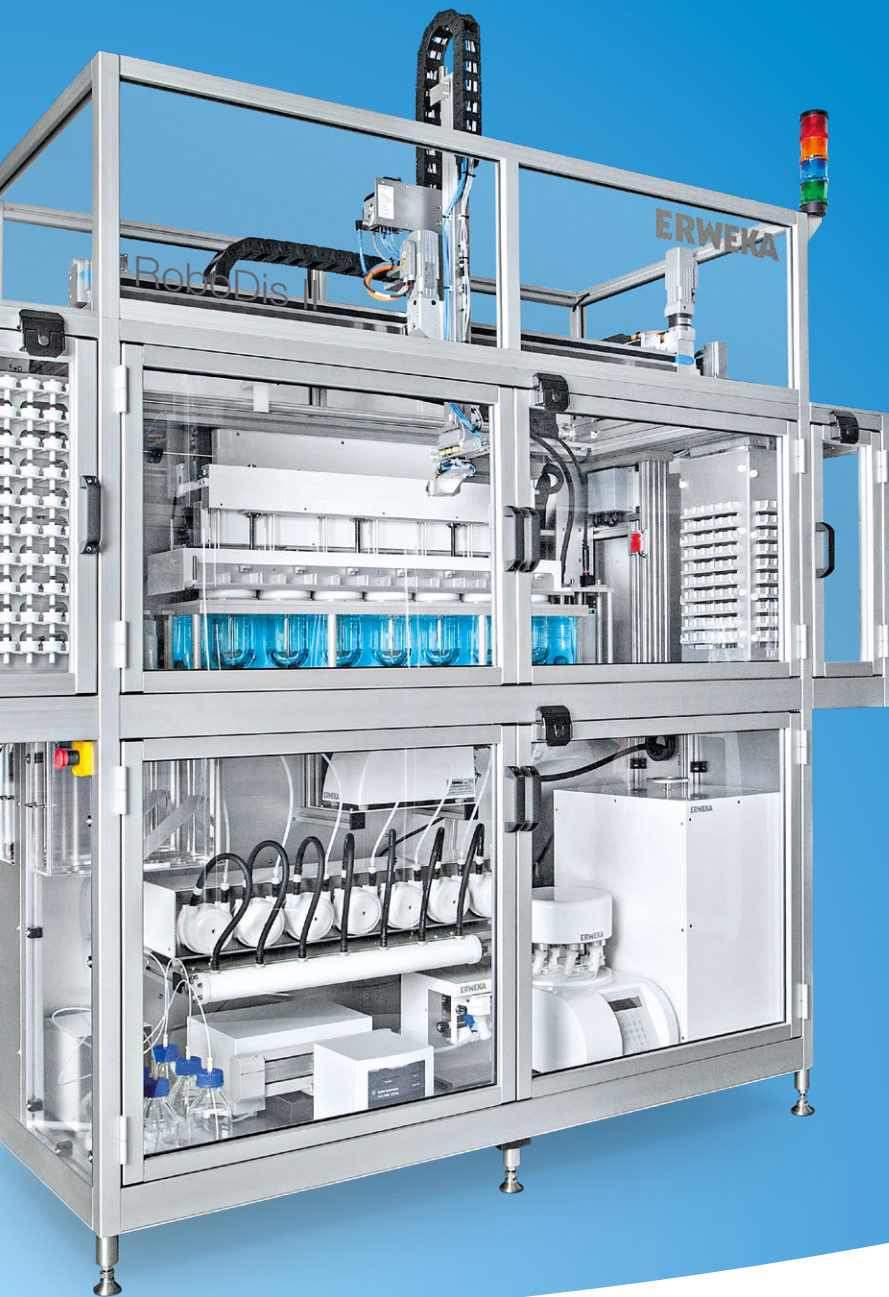




Simultaneous tablet insertion allows high accuracy of processes.



pH change in accordance with USP Method A (Half Change) and optional USP Method B (Full Change) possible.



Different tools for different applications are available.



Automatic cleaning and result checks of the cleaning process (SST).

The new Disso.NET 4 dissolution software

The ERWEKA Disso.NET 4 is the perfect 21 CFR Part 11 compliant companion to all our Dissolution Systems, ranging from Dissolution Offline over Online to On-/Offline Systems up to the fully automated RoboDis II system.

The software helps you with standard dissolution jobs, easily handles qualification tasks and provides control over each single function and connected devices (e.g. dissolution tester with UV-Vis spectrophotometer). After finishing those tests, Disso.NET creates extensive reports with corporate logos for PDF-file export or exports your results in XLS or XML.

Our extensive Audit Trail according to latest 21 CFR part 11 thoroughly documents all changes done to the system (what, who, when and why) and can be easily searched and filtered by the Audit Trail Viewer.

Supports Dissolution Systems, RoboDis II

The Disso.NET 4 supports all ERWEKA Dissolution Systems and the fully automated RoboDis II.

Full Audit Trail according to 21 CFR Part 11

The Audit Trail feature is implemented throughout the whole software, tracking each and every change (What, Who, When and Why). If data is changed by the user (e.g. when editing methods), the software requires a reason entered by the user. In combination with our easily search- and filterable audit trail viewer, changes to the system and its data can be easily traced back to its origin and originator. With Disso.NET 4, it is not possible to delete data from the system to maintain data integrity.

100%

Full Audit Trail
according to
21 CFR Part 11



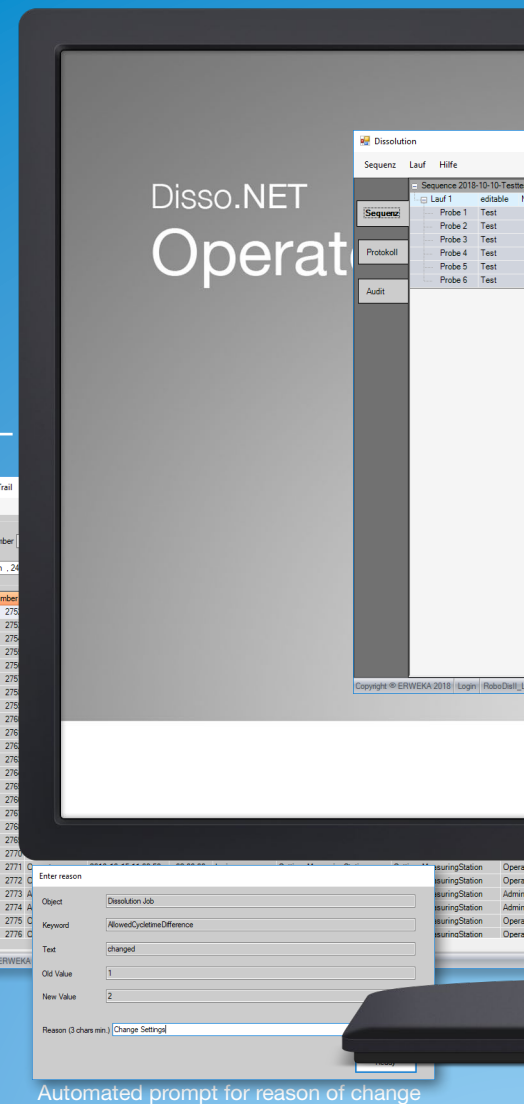
Support for
USP methods
1, 2, 5 and 6



MS SQL
Database



User
Management



Automated prompt for reason of change

The documentation features of the Disso.NET 4 are vast: Easily generate reports about products, tests, audit trail, measurement conditions, UV-Vis and HPLC workflows and export data as PDF, XML and Excel format.



Advanced media preparation of 16 liters in less than 25 minutes

MediPrep Series

The ideal companion for our dissolution systems

The MediPrep series offers quick and easy preparation of up to 16 liters dissolution media in less than 25 minutes. In a single pass, the media for dissolution tests can be precisely mixed, heated, degassed and gravimetrically filled into vessels. Foaming media like SDS (Sodium Dodecyl Sulfate) can also be used.

Gravimetrically controlled filling can be done at the integrated dosing port or with the optional remote filling hand directly into the vessels.

The MediPrep 820 provides one inlet for premixed media and one outlet for waste water. In comparison the MediPrep 1622 offers two additional inlets for media concentrates or premixed media. To prevent cross contamination, an automated cleaning procedure is integrated.

Up to 3x faster than manual media preparation*

The devices of the MediPrep family allow up to 3x faster media preparation in comparison to a manual approach. Even better - while MediPrep does all the media preparation on its own, the laboratory employee can focus on other more important tasks, thus increasing productivity.

100%

100 % USP/EP
compliant filling



GLP/GMP compliant
documentation

SDS

Up to 14 l 1 % SDS-con-
taining medium with
MediPrep 1622



Memory for 50 users with
three different access
levels



Memory for 100
methods



Available with 8 liter
and 16 liter tank

Art. No. MediPrep Series

18605	MediPrep 820 (230 V) 8 liters with one inlet
27014	MediPrep 820 (115 V) 8 liters with one inlet
25813	MediPrep 1622 (230V) 16 liters with two inlets
26943	MediPrep 1622 (115V) 16 liters with two inlets

*compared to manual media preparation





Complete GLP / GMP documentation

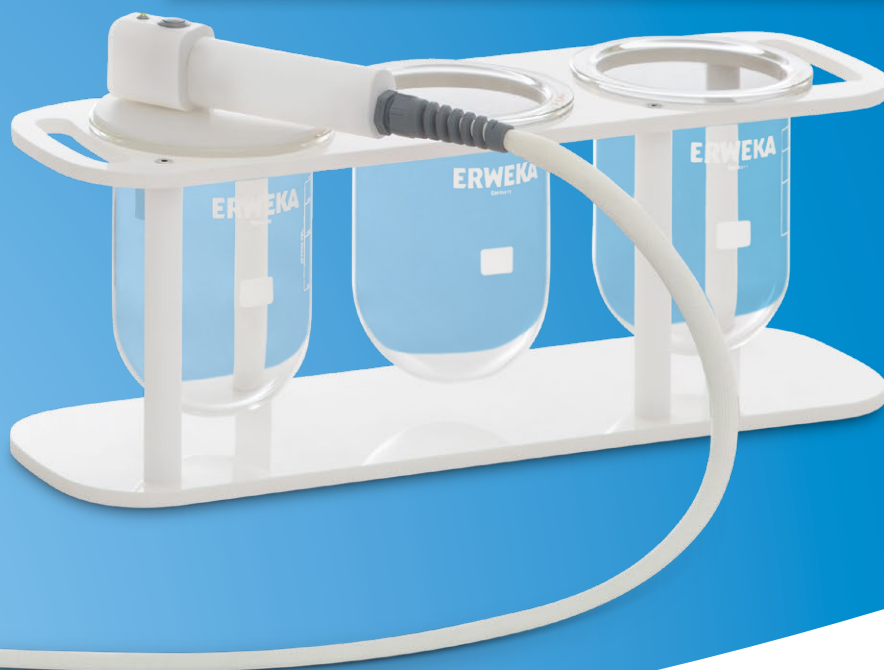
The ERWEKA MediPrep logs all important information according to GLP/ GMP standards that arise during media preparation and can easily assign the data to a batch ID on the report.

Highly precise filling

Thanks to gravimetric filling, the MediPrep works with the highest precision that the user can always rely on.

Integrated cleaning procedure

Thanks to the integrated cleaning procedure, the MediPrep can automatically clean the built-in media container and all tubing. This leaves no residues and the user can easily prepare the next medium without wasting time.



Chewing Gum Tester DRT



Highlights

100%

100%
USP/EP/JP
compliant



Movement by
pneumatic
cylinder

6x

Up to 6 test
stations



Mobile cart



Temperature
controlled
water bath



Easy
cleaning

Testing for in vitro release of substances from samples into surrounding liquid medium

The ERWEKA DRT is the perfect device for testing of in vitro releases of substances from chewing gums and other dosage forms, that have to be masticated, into the surrounding liquid medium. The vertical up and down strokes of the lower jaw in combination with a revolving movement of the upper jaw provide ideal mastication of the chewing gum and at the same time an agitation of the test medium.

For manual sampling, emptying and cleaning the lower jaw with the test cell can be lowered into a down position, so that the chewing process stops.

The test cell, the upper and lower jaw can then be easily removed. A water circulation system controls and regulates the water temperature in the test cell around the media.

The chewing gum test apparatus is used to masticate gums and then analyzes the speed at which various substances leave the gum (release). In addition, the device is very helpful for developing candy chewing gums, but it can also be used for unusual purposes such as testing of snuff bags.

Art. No.	Chewing Gum Tester DRT
18620	DRT 1 Chewing Gum Tester (1 test station), incl. manual
18621	DRT 2 Chewing Gum Tester (2 test stations), incl. manual
18622	DRT 3 chewing Gum Tester (3 test stations), incl. manual
18623	DRT 4 Chewing Gum Tester (4 test stations), incl. manual
18624	DRT 5 Chewing Gum Tester (5 test stations), incl. manual
18625	DRT 6 Chewing Gum Tester (6 test stations), incl. manual



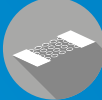

Multiple media pH change dissolution testing for USP 3 and 7

RRT 10 BioDis

With the ERWEKA RRT 10, automatic dissolution testing of different extended and sustained release dosage forms has become easier than ever before. This unit is perfectly suited for simulating the pH changes within the human body. By placing different media in each row, the device reflects varying in vivo gastrointestinal conditions of the body. An automatic sample transport between the rows allows the reliable testing of the extended or sustained release from different dosage forms in various pH zones. The simple to program RRT 10 is the perfect unit for multiple media pH changes for IV/IVC testing and dissolution profiling of a variety of release dosage forms (e.g. tablets, coated tablets and oblongs).

Vessels are placed inside an acrylic water bath with an outlet valve for easy cleaning and the automatic cover system of the RRT 10 reduces media evaporation.

Highlights

-  100% USP/EP/JP compliant
-  3 configurations available
-  Automated evaporation cover
-  Different tools available

	USP 3	USP 7	USP 3 & USP 7
Height of stroke	100 mm	20 mm	100 mm & 20 mm (changable)
Vessel types	300 ml & 1000 ml for reciprocating cylinder	50 ml, 100 ml, 300 ml & 1000 ml for different types of tools	50 ml, 100 ml, 300 ml & 1000 ml for different types of tools
User changeable method	—	—	✓



Art. No.	RRT 10 BioDis
18532	BioDis dissolution tester RRT 10 USP method 3 with 8 rows
18533	BioDis dissolution tester RRT 10 USP method 7 with 8 rows
18534	BioDis dissolution tester RRT 10 USP method 3 & 7 user changeable, 8 rows

The highlights of the USP 4 Flow-Through Cell DFZ II

The ERWEKA flow-through cell tester DFZ II can be used for various applications thanks to its wide range of available cell types, e.g. for testing poorly soluble products or low-dose formulations with sustained release.

Innovations as the cell design with increased leak-tightness and the optimized tubing system with quick locks allow a fast preparation and imple-

mentation of dissolution tests according to UPS method 4. The leaner cell bodies ensure an improved cell warming and can be heated individually. All USP 4 DFZ II systems can be easily controlled with the Disso.NET USP 4 dissolution software via a controller.



Standardized cell head

The new cell head fits all offered cell bodies and thus enables a faster assembly of cells while offering lower purchasing costs. Through a quick lock in the cell head faster tube mounting is also possible.

Excellent leak-tightness

Due to reducing the number of seals to 3 pieces per cell and using flat seals with an increased sealing surface, the process safety can be heightened.

Optimized cell bodies and individual cell heating

The reduction of the cell body provides a better heating and faster preparation of cells. Each cell can be heated individually via a rotary switch.

Highlights

100%

100%
USP/EP/JP
compliant



Independent, closed
flow-through system



Variety of
different cells
available



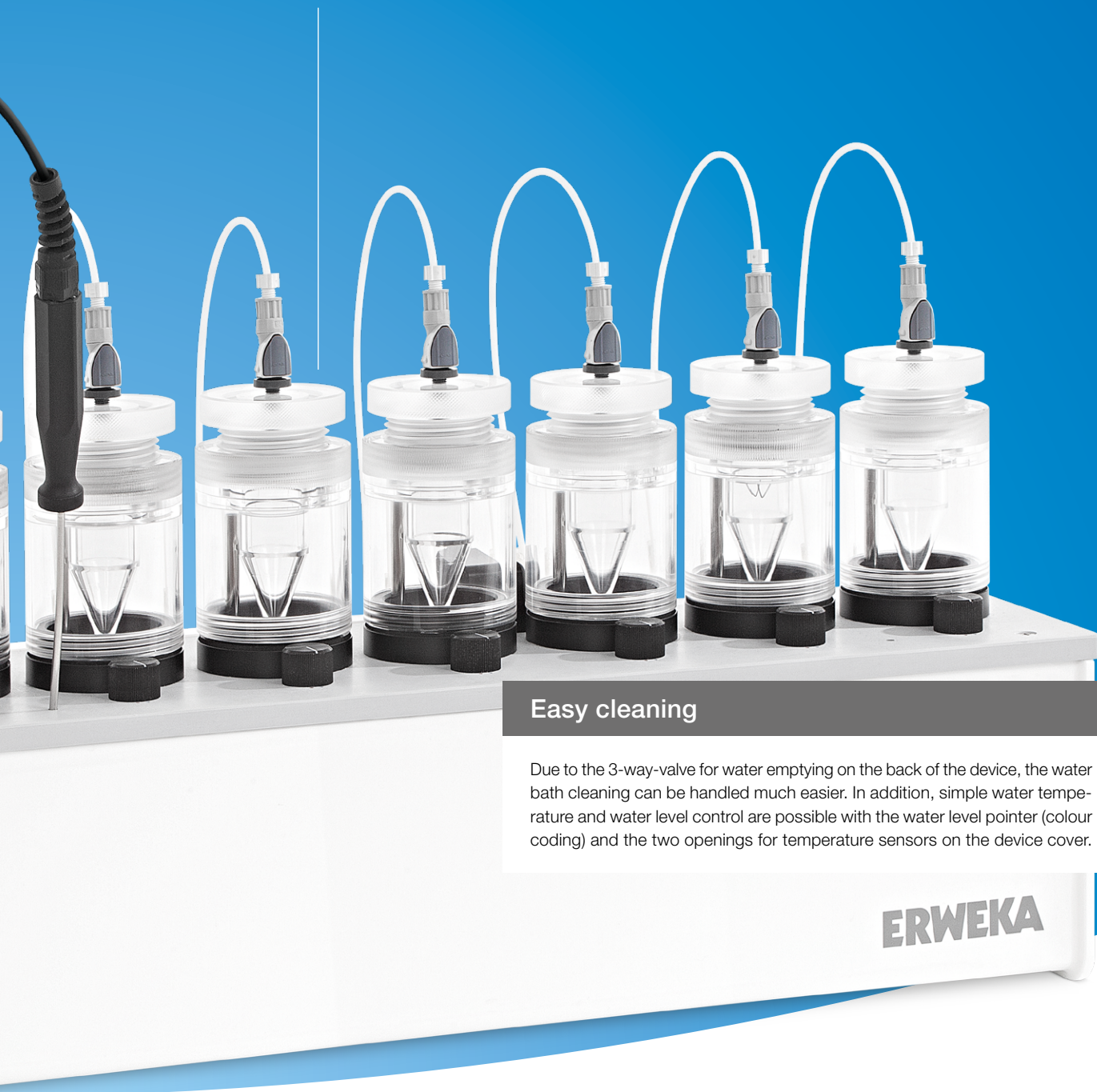
Controlled by
Disso.NET USP 4





Compact & corrosion-resistant housing

The small footprint with clear arrangement of cells in one line saves laboratory space and offers a perfect visual control of the cells at all times. In addition, the tube organizer on the back of the device prevents mixing up the cell tubes.



Easy cleaning

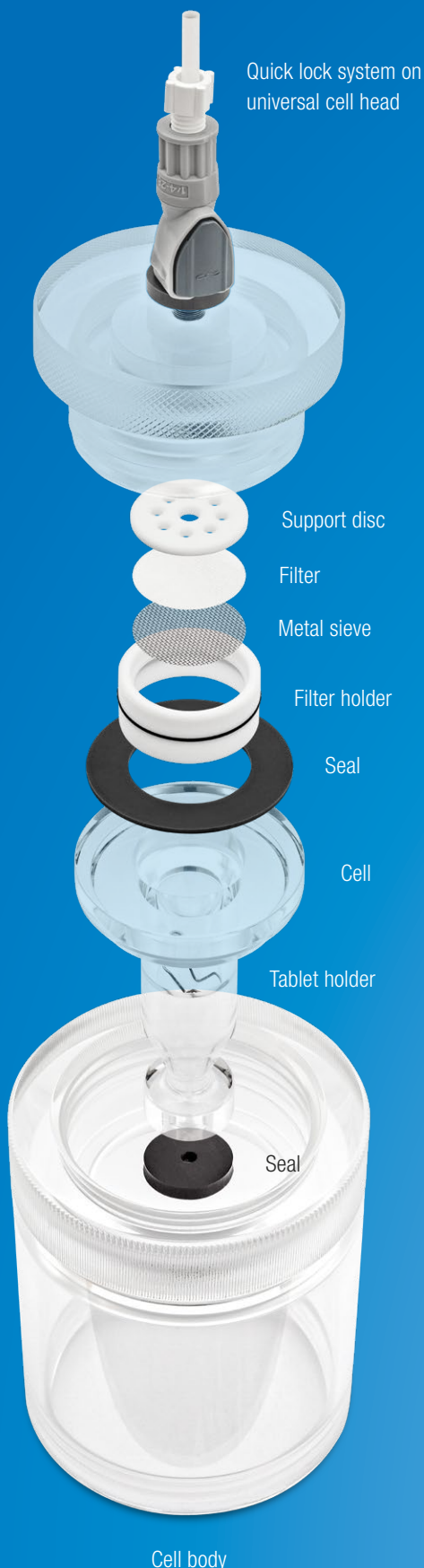
Due to the 3-way-valve for water emptying on the back of the device, the water bath cleaning can be handled much easier. In addition, simple water temperature and water level control are possible with the water level pointer (colour coding) and the two openings for temperature sensors on the device cover.

New improved Cell design

Accompanying our flow-through systems, we offer a variety of different cells with a new improved design for different purposes - from the standard tablet cell to granulate & powder cells to cells for implants, suppositories and stents.

The new standardized cell head fits all offered cell bodies and facilitates along with the new standardized flat seals handling and assembly of the cells. The optimized cell bodies with decreased cell wall thickness guarantee an improved cell heating.

Thanks to this new cell concept, the cells can be mounted easier to the new flow-through tester DFZ II and thus enable a faster preparation and performance of dissolution tests.



New quick lock system on the cell head allows instant tube removing.



Special temperature calibration head.

Highlights



Variety of different cells available



Standardized cell head



Tool for removing the filter holder

Different cells for different purposes



Tablet cell 12 mm



Tablet cell 22.6 mm



Granulate &
Powder cell



Implant cell



Suppository cell



Stents cell



Tablet cell 22.6 mm
with one-way
dialysis adapter



Tablet cell 22.6 mm
with cream adapter



Tablet cell 22.6 mm
with glass beads &
tablet holder



Tablet cell 22.6 mm
with glass beads &
without tablet holder

The entry into USP 4 testing

USP 4 Stand-alone System



The ERWEKA stand-alone flow-through cell system is perfect for performing simple release tests with manual sampling. Therefore, the flow-through cell tester DFZ II offers with the ERWEKA piston pump HKP 720 and the ERWEKA heater an easy entry into testing with USP 4 systems for a small budget.

The valve-free piston pump transports the test medium with highest precision via seven channels to the flow-through cells and automatically adopts the setting of the flow rate. With the low-vibration heater the water in the water bath can be quickly heated to the required temperature.

Highlights

100%

100%
USP/EP/JP
compliant

7x

Flow-through cell
with 7 test
stations

1

Simple release testing
with manual sampling

Art. No. USP 4 Stand-Alone System

23437 DFZ II Stand-Alone Flow-through-cell with HKP 720

23439 DFZ II Stand-Alone Flow-through-cell with
HKP + temperature sensors

23440 DFZ II Stand-Alone Flow-through-cell with IPC-8

USP 4 Dissolution Testen with automated analytic

USP 4 Closed Online System



The USP 4 Closed Online System is our solution with automated analytic for the USP 4 flow-through cell. The software controlled USP 4 system integrates USP 4 flow-through cell testing with directly connected analytic UV/Vis online measurement, resulting in an automated USP 4 workflow.

Furthermore, all features of the stand-alone system can be applied to our online system: the valve-free piston pump with highest precision and the low-vibration heater steadily holds the requested temperature of the waterbath. And our new and improved DFZ II USP 4 cells are also integrated into the software dialogs, making the use of the system as easy as possible.

Art. No. USP 4 Closed Online System

27032 UV-Vis Online System DFZ II, HKP720, IPC 8, Shimadzu 1900, Controller+Disso.NET






27033 UV-Vis Online System, HKP720, DFZ II -Temp., IPC8, Shimadzu 1900, Controller, Disso.NET

Art. No. USP 4 Closed On-/Offline System

27004 Closed On/Offline System, DFZ II, PT 100, Shimadzu 1900, HKP, FRL, PC, Disso.N

27005 Closed On/Offline System, DFZ II, Shimadzu 1900, HKP 720, FRL 754, PC, Disso.Net

Highlights

- 
100% USP/EP/JP conform
- 
Flow-through cell with 7 test stations
- 
Software controlled by Disso.NET
- 
Integrated UV-Vis analytic
- 
100% Audit Trail

USP 4 Open Offline System



Features of the automated USP 4 Open Offline System

- Handling of unlimited media for testing of low soluble drug substances
- Fully USP compliant
- Automated sample collection
- Sampling of complete fractions into glass vials
- Sampling of representative fractions by splitting into waste and glass vials

Art. No. USP 4 DFZ II Open Offline System

27038	Open Offline System, DFZ II with HKP 720, FRL 754, Workstation, Disso.NET USP 4
27039	Open Offline System, DFZ II, Temp.Sensor, HKP 720, FRL 754, Workstation, Disso.NET
27037	Open Offline System, DFZ II, IPC-8, FRL 754, Workstation, Disso.NET
18590	Manual switching valve for pH change USP 4
18591	Electronic switching valves 4x for pH change for up to 4 media

USP 4 Closed Offline System



Art. No. USP 4 DFZ II Closed Offline System

27040	Closed Offline System DFZ II, HKP 720, IPC-8, FRL 754, Workstation, Disso.NET
27041	Closed Offline System DFZ II, temp.sensor, HKP 720, IPC-8, FRL 754, Workstation
17923	LMT 2 Closed Loop unit for USP 4 incl. 500 ml bottles (7 pcs)
19897	100 ml glass bottle (7 pcs.) with safety cap for LMT 2
19898	250 ml glass bottle (7 pcs.) with safety cap for LMT 2
20376	1000 ml glass bottle (7 pcs.) for LMT 2
18602	Filter for USP 4, 0.7µm, 25 pcs, 25 mm
18603	Filter for USP 4, 1.4µm, 25 pcs, 25 mm

Features of the USP 4 Closed Offline System

- Specific amount of min. 2 ml to max. 32 ml of media is pumped through the cell continually
- Media transfer station LMT 2 with 8x 1000 ml vessels
- Fully USP compliant
- Fraction collection with 3-way valves
- Long duration test runs with optimized media evaporation
- Media replacement possible

USP 4 Open Offline System



Features of the automated USP 4 Open Offline System

- Handling of unlimited media for testing of low soluble drug substances
- Fully USP compliant
- Automated sample collection
- Sampling of complete fractions into glass vials
- Sampling of representative fractions by splitting into waste and glass vials

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27038	Open Offline System, DFZ II with HKP 720, FRL 754, Workstation, Disso.NET USP 4
27039	Open Offline System, DFZ II, Temp.Sensor, HKP 720, FRL 754, Workstation, Disso.NET
27037	Open Offline System, DFZ II, IPC-8, FRL 754, Workstation, Disso.NET
18590	Manual switching valve for pH change USP 4
18591	Electronic switching valves 4x for pH change for up to 4 media

Easy media transfer with the LMT 2

With the compact ERWEKA media transfer station LMT 2 a closed loop for performing long-term dissolution tests according to USP 4 can be easily created. The LMT 2 is therefore used as a medium reservoir and ensures an optimal media mixing and distribution through the whole release test.

The optimized tubing system with a new tube holder and rotatable bottle caps (safety caps) makes handling easier and saves valuable laboratory space. Using standardized laboratory glass bottles as media vessels also enables an easier media transport for saving and further analysis. The glass bottles are available in 500 ml as standard size and optionally in the sizes 100 ml, 250 ml and 1000 ml. With the comfortable keypad the stirring speed can be easily set.

Highlights

- 100% 100% USP/EP/JP compliant
- Wide range of vessel sizes
- Improved tubing
- Optimal media distribution



Full dissolution software solution for Flow-Through Cell Disso.NET USP 4*

The ERWEKA Disso.NET USP 4 Software is the perfect companion for our USP 4 systems. The software takes over full control of our USP 4 systems and offers support for all USP/EP dissolution cells used in these systems. It also supports cells for special applications (e.g. cell with cream adapter) and visual guides for formulation placing in the respective cells.

Disso.NET helps you with standard USP 4 dissolution jobs, handles qualifying tasks and provides control over each single function of the connected devices (e.g. pump, flow-through cell and sample collector). In addition, the software includes an easy to handle method editor for comfortable programming of dissolution methods (for highest safety in GMP environment). Our audit trail also generates detailed protocols of all events and times and thus enables tracing changes at any time.

Highlights

- 100% Audit Trail
- Easy control of the USP 4 systems with Disso.NET
- MS SQL Database
- Advanced report generation



Dissolution Tester

General Options

Art. No.	General Options
18331	2000 ml version, additional price for DT 72x/82x
18334	Evaporation cover for DT HH
21795	Evaporation cover with anti-rotation device for DT HH with ASS- 8 /14
18335	LED light strip for DT Vessel Illumination, needed for 24/7 video recording
18336	Automated tablet drop magazine for DT 72x/82x
18337	Automated tablet drop magazine for DT 141x/161x
22342	Water stabiliser with colour indicator for DT, 100 ml blue



Water stabilizer 100 ml, blue



Evaporation cover for DT HH



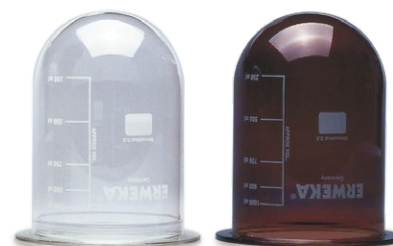
Evaporation cover with anti-rotation device for DT HH with ASS-8/14 sampling station

Art. No.	CoC (Certificate of Compliance)
18395	CoC for basket, per basket
20267	CoC for basket holders for LH / HH, per holder
18414	CoC for paddle over Disk, per Disk
20268	CoC paddle, per paddle
20269	CoC for shaft LH / HH, per shaft
22444	CoC for bundle, paddle, basket holder
18369	CoC for vessels, per vessel
20272	CoC for mini vessel, per vessel
22449	CoC for rotating cylinder, per rotating cylinder

Vessels and Mini Vessels

Art. No. Vessels

18365	Vessel for DT, glass, 1000 ml, numbered
18366	Vessel for DT, UV-resistant amber glass, 1000 ml, numbered
18367	Vessel for DT, glass, 2000 ml, numbered
18368	Vessel for DT, UV-resistant amber glass, 2000 ml, numbered
19115	Vessel with peak for DT, glass, 1000 ml



Glass vessel and UV-resistant vessel

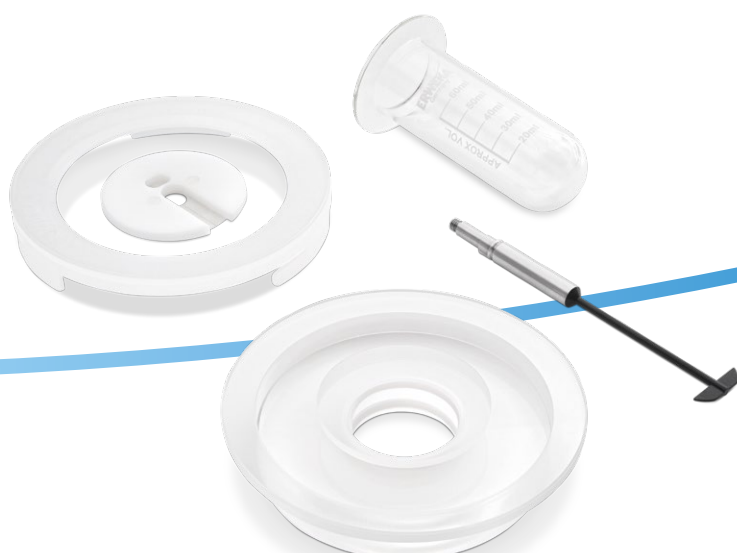
Art. No. Mini vessels

18373	Mini vessel for DT, glass, 400 ml, numbered
18374	Mini vessel for DT, UV-resistant amber glass, 400 ml
18375	Conversion ring for 400 ml Minivessel (excluding vessel)
18378	Automated sampling station (LH) for Mini vessel 400 ml, for DT-72x/82x
19978	Automated sampling station (HH) for Mini vessel 400 ml, for DT-72x/82x
22399	Conversion kit 1000 ml to 400 ml including Mini vessel and Mini paddle LH
22398	Conversion set 1000 ml to 400 ml including Mini vessel and Mini paddle HH



100 ml and 400 ml Vessel

The 400 ml Mini vessel apparatus is a reduced scale of the USP method 2, commonly used for low-dose formulations and poorly available drugs.

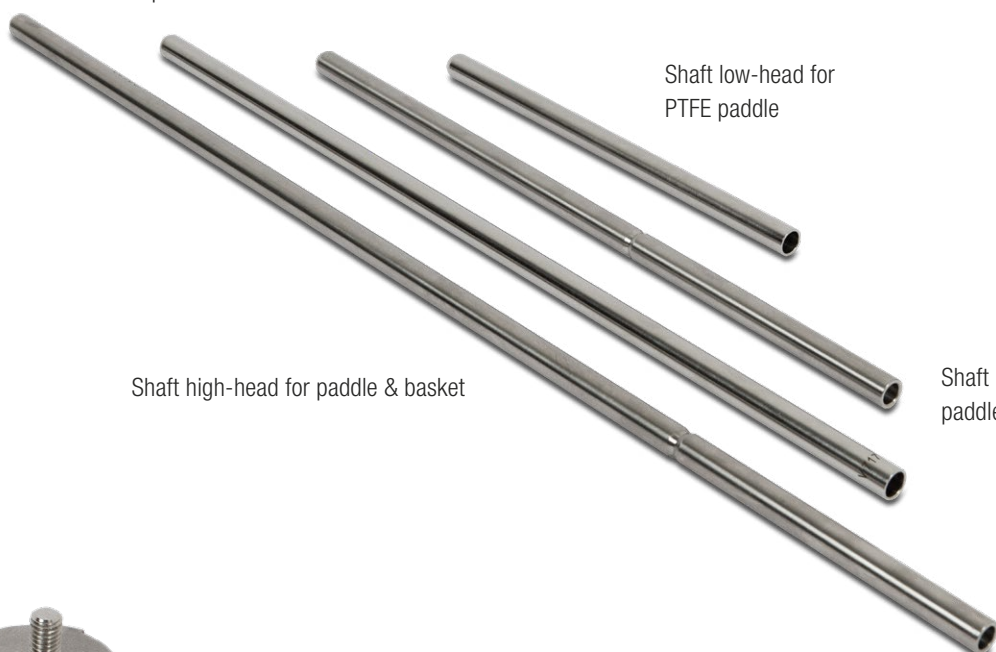


Dissolution Accessories

Art. No. DT Shafts for USP Methods 1, 2, 5, 6

22391	Shaft unit LH for basket or paddle (st. steel) or Bundle (st. steel), incl. carrier, numbered
22436	Shaft unit LH for paddle (PTFE coated), numbered
22438	Shaft set (2) LH for bundle basket holder + PTFE coated paddle, numbered
22393	Shaft LH 2000 ml for basket, paddle (st. steel) or bundle (st. steel)
22394	Shaft unit HH for Basket or Paddle (st. steel) or Bundle (st. steel), numbered
22437	Shaft unit HH for PTFE coated Paddle, numbered
22439	Shaft set (2) HH for Bundle basket holder + PTFE coated paddle, numbered
22396	Shaft HH 2000 ml for basket, paddle (st. steel), or bundle (st. steel)

Shaft high-head for
PTFE paddle & basket



Shaft low-head for
PTFE paddle

Shaft high-head for paddle & basket

Shaft low-head for
paddle & basket



Basket holder, stainless steel,
2 O-rings, numbered

Art. No. Baskets USP 1

22402	Basket holder, stainless steel, numbered
18391	Basket, mesh 10, stainless steel, numbered
18392	Basket, mesh 20, stainless steel, numbered
18393	Basket, mesh 40, stainless steel, numbered
18394	Suppository basket, plastic



Baskets mesh 10, 20 and 40 (standard)

Art. No. Paddles USP 2

22403	Paddle, stainless steel, numbered
22404	Paddle (PTFE coated) for 1000 ml, numbered
22405	Paddle (PTFE coated) for 2000 ml, numbered
22406	Bundle, paddle and basketholder, stainless steel, numbered
22407	Bundle, paddle (PTFE coated), and basket holder, stainless steel, numbered



Paddle, stainless steel, numbered



Bundle, paddle (PTFE coated) &
basket holder, stainless steel

Art. No. Paddle over Disk USP 5

18412	Height Adjustment tool Paddle over Disk USP 5 Distance
18413	Paddle over Disk USP 5, incl. sieve mesh 125 µm, numbered
21443	Paddle over Disk USP 5, HH, 9/16 inch diameter sieve



Paddle over Disk USP 5, for holding
transdermal patch, mesh 125 µm, numbered

Rotating Cylinder



Art. No. Rotating Cylinders USP 6

22408	Rotating cylinder, stainless steel, short, numbered
22409	Rotating cylinder, stainless steel, long, numbered

Extraction Cell



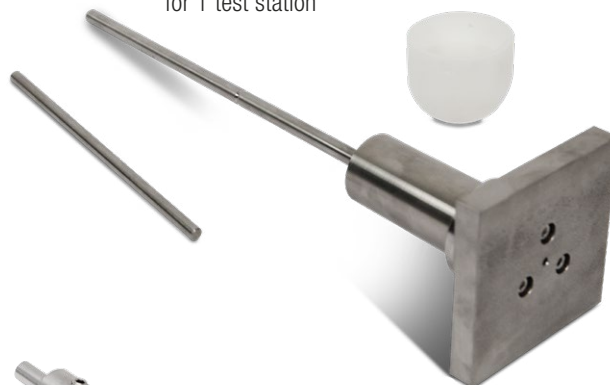
Art. No. Extraction Cell

18421	Extraction cell, ID=20/27 mm, acc. to EP 2.9.4
22252	Extraction cell, ID=32/38 mm, acc. to EP 2.9.4
22253	Extraction cell, ID=40/45 mm, acc. to EP 2.9.4
22254	Extraction cell, ID=50/52 mm, acc. to EP 2.9.4

Art. No. Felodipine basket

18422	Felodipine stationary basket for low-head use
18423	V-shaped low head vessel cover (plastics) for fixing Felodipine basket
18424	V-shaped vessel cover (PTFE coated) for fixing Felodipine basket
18425	Felodipine stationary basket for high-head use
18426	Low-evaporation high-head vessel cover (plastics) for fixing Felodipine basket
22411	ERWEKA Wood Apparatus (intrinsic) for 1 test station
18429	Manual hydraulic press for Wood Apparatus

Wood Apparatus
for 1 test station



Felodipine stationary
basket



Art. No. Sinkers

18379 Japanese sinkers, set of 6 pcs, stainless steel, USP compliant

18380 Spider sinkers, plastic, set of 6 pcs



Japanese sinkers, set of 6



Spider sinkers, plastic, set of 6

Art. No. Enhancer Cell

22400 Enhancer cell set, incl. 200 ml vessel round bottom and mini paddle HH shaft

22401 Enhancer cell set incl. 200 ml flat bottomed glass, mini paddle, HH shaft

18382 Vessel for Enhancer cell, 200 ml, glass, rounded bottom

18384 Enhancer cell (fluoropolymer) for testing creams, ointments, gels

21612 Vessel for Enhancer cell, 200 ml, glass, flat bottom

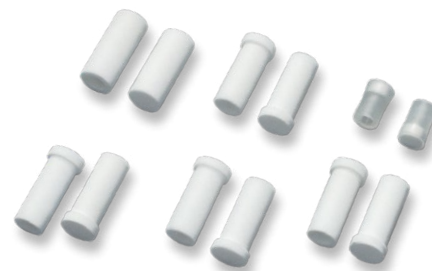


Enhancer Cell

Consumables

Art. No. Inline Filters

18430	Filters (1.000 pcs), Poroplast, 1 µm
18431	Filters (1.000 pcs), Poroplast, 4 µm
18432	Filters (1.000 pcs), Poroplast, 10 µm
21702	Filters (10.000 pcs), Poroplast, 10 µm
18433	Filters (1.000 pcs), Poroplast, 20 µm



Different types of filters

Art. No. PVT Reference Tablets

18441	Prednisone tablets, 1 pack (30 pcs)
18442	Prednisone, 250 mg



Reference Tablets

Mechanical Calibraion

Art. No. Tools Mechanical Calibration

18437	Dissolution tester qualification kit
18438	Dissolution tester validation kit according to FDA, certified
18439	Qualification kit (upgrade) according to Mechanical Calibration standards of FDA
18440	USP 5 Calibration Tool for height measurement, certified

Documents

Art. No. QA Dokumente

26980	IQ documents DT 126/128 Light / DT 62x, DT 72x, DT 82x
26981	OQ documents DT 16/128 Light, DT 62x, DT 72x, DT 82x
26979	IQ documents DT 1212 Light / DT 141x / 161x
26982	OQ documents for DT 1212 Light, DT 141x, DT 161x
25150	PVT Documents for all DT Dissolution Tester
25850	FIP (Final Inspection Protocol) for DT Dissolution Tester



Manual Sampling

Art. No. Manual Sampling

18357	Manual sampling cannula LH USP 1 (basket), stainless steel
18355	Manual sampling cannula LH USP 2 (paddle), stainless steel
18361	Manual sampling cannula HH USP 1 (basket), stainless steel
20422	Manual sampling cannula HH USP 2 (paddle), stainless steel
20411	Manual sampling cannula LH USP 1 (basket), stainless steel for 2000 ml vessel
20425	Manual sampling cannula LH USP 2 (paddle), stainless steel for 2000 ml vessel
25077	Syringe connected to stainless steel sampling probe LH
25078	Syringe connected to stainless steel sampling probe HH

Manual sampling cannula, LH USP 1 with syringe connected to stainless steel sampling probe



Manual sampling cannula, HH USP 1 with syringe connected to stainless steel sampling probe

Syringe connected to stainless steel sampling probe

Automated Sampling

Art. No. Automated Sampling

18340	DT i-Version motor upgrade for DT 82x/161x
18346	8 pcs electronic temperature sensors for sampling station
18350	Cleaning reservoir (acrylic glass) for ASS-8 (DT 72x/82x)
18352	Cleaning- and calibrationreservoir for ASS-8 sampling station with Disso.NET
18351	Cleaning reservoir (acrylic glass) for ASS-14 with DT 141x/161x
23208	Cleaning- and calibrationreservoir for ASS-14 sampling station with Disso.NET



Automated sampling station ASS-8 on top of a DT from the DT 720 series

Dissolution System Options



Art. No. Filtration

18497 AFC 825 - 12 V membrane filter exchange system for 6 stations

18499 AFC 825 - 16 V membrane filter exchange system for 8 stations

AFC automatic membrane
filter exchange system

Art. No. FRL sample collector racks

26990 Rack 26 x 8 for 12 ml glass tubes

26991 Rack 18 x 8 for 25ml glass tubes

18509 Rack for 26 x 8 HPLC vials, 1.8 ml

18510 Rack for 26 x 8 glass tubes, 4.0 ml

18511 Recalibration rack for HPLC vials 1.8 ml and 4.0 ml



Rack with HPLC vials

Art. No. Others

23172 Metrohm pH Meter for connection to Disso.NET



Sampling into UV-Vis glass tubes

Art. No. Glass tubes for FRL

18512	Glass tubes 12 ml for FRL, 100 pcs.
18513	Glass tubes 25 ml for FRL, 100 pcs.
18514	Glass tubes amber glass 25 ml, 100 pcs.

Art. No. Cuvettes for UV/Vis

18521	Cuvette, 10 mm path length, flow-through optimised (standard)
18518	Cuvette, 1 mm path length
18520	Cuvette, 5 mm path length

Art. No. QA Documents

18529	IQ/OQ documents Offline System for first installation
20952	OQ documents Offline System
18530	IQ/OQ documents Online System
20953	OQ documents Online System
18531	IQ/OQ documents On-/Offline System UV-Vis
20954	OQ documents On-/Offline System UV-Vis
18494	IQ/OQ documents On-/Offline System HPLC
20957	OQ documents On-/Offline System HPLC
24958	AVT documents for Offline, Online, On-/Offline, RoboDis Systems
26374	SOP AVT Automation Verification Test Diss. Systems
25860	FAT Protocol Dissolution Systems
26870	System inspection protocol SIP for DT System with Disso.NET
26871	Final inspection protocol for Offline system



Contact

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